

Miniature Components and Systems

Thomson performance, precision and reliability — in miniature form





Thomson - Your Source for Miniature Machine Components A single source for miniature components engineered to work together

Thomson produces the widest selection of miniature linear and rotary components that are engineered to work together. This equates to faster design times, less installation problems, and higher performance and reliability.

The Thomson family of miniature products provide linear thrust and guidance or rotary motion control in the smallest packages available. They all benefit from Thomson's long experience in motion control engineering and have all the advantages and features offered for standard size products.



The Thomson Advantage

Smaller components enable designers to reduce the size and weight of their end product, resulting in products that are smaller, lighter, and less expensive to produce. A smaller product will also reduce packaging and transportation cost, while lessening the overall environmental impact of the equipment. Choosing Thomson as your supplier brings some additional advantages as well.

	Thomson Advantages	
	Advantage	Benefits
	Widest variety of miniature linear products on the market	Expedited design timeSingle source of engineering supportConsolidated supply base
	Products designed to work together	 Online sizing and selection tools for easy design Fewer installation problems Higher peformance equipment
Ø.	Easy customization	Custom sizes, finishes, materials and moreOptimized cost, size and performance
	Genuine Thomson quality	Fewer defects and field failuresLower overall cost of ownership
	Global company	 Sales and support around the globe Safe partner with proven track record Knowledge about local standards and preferences





Thomson is a global leader in lead screw technology. Our broad offering, high quality and ability to customize set Thomson apart.

Miniature Linear Motion Systems



Thomson was the first company in the world to present a linear motion system. Today we offer a large range of different models including miniature sizes.

Miniature Brakes



Thomson Deltran Power-off brakes have been providing low cost, high performance solutions in small diameters for over 45 years. We offer brakes with the highest torque to diameter ratios on the market.

Customization



Thomson offers customized solutions for all our products. The customization can be anything from a minor adjustment to a completely new design. See page 15 or contact us for more information!



Miniature Components and Systems Overview

Linear Motion Miniature Produc	cts Overview*						
Product Image	Product Group	Product Line Name (Product Suffix)	See Page	Basic Specifications			
	Lead Screws	Thomson BSA Lead Screw and MTS Flange Mount Supernut (MTS)	8	6 – 20 mm 3/16 – 3/4 in.			
		Thomson BSA Lead Screw and AFT Anti-Backlash Supernut (AFT)	8	10 mm 3/8 – 1/2 in.			
		Thomson BSA Lead Screw and XC Anti-Backlash Supernut (XC)	8	6 – 24 mm 3/16 – 1 in.			
	Ball Screws	Miniature Metric Rolled (TSI)	9 NEW!	6 – 14 mm			
	Linear Bearings	60 Case™ Linear Race Shafting and Miniature Instrument Bearing (INST)	10	1/8 – 1/4 in.			
		60 Case™ Linear Race Shafting and Miniature Metric Bearing (MM)	10 NEW!	3 – 12 mm			
18 18		60 Case™ Linear Race Shafting and Super Ball Bushing Bearing (SP)	10	12 – 40 mm 1/2 – 1-1/2 in.			
· · · · · · · · · · · · · · · · · · ·	Profile Rail Guides	Microguide™ (TSR)	11	5 – 15 mm			
	Glide Screws	GlideScrew™ (GS)	12 NEW!	4 – 10 mm 3/16 – 3/8 in.			
Charles on the	Linear Motion Systems	MicroStage [®] (MS)	13	MS25: 50 x 25 MS33: 60 × 33			
Rotary Motion Miniature Produ	cts Overview*						
	Product Group	Product Line Name (Product Suffix)	See Page	Basic Specifications			
	Brakes	Metric Power-off Brake (MBRP)	14	37 – 75 mm			
		Spring-set Power-off Brake (FSB)	14	34.8 – 44.5 mm			
Products providing thrust		Products providing both thrust and guidance					
Products providing guidance		Products providing rotary motion control					

Unit of Measure Metric Inch		Anti-backlash or Preload Feature	No or Low Maintenance Required	Noise Level	Product Cost Level	Stiffness Properties	Accuracy Properties	Corrosion Resistance Properties	Thrust Capacity Level	Guidance Capacity Level
•	•	. 00.0.10	•	***	***	*	*	***		-
•	•	•	•	***	**	*	**	***	*	-
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	•			**	*	**	***	***	-	*
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•	•		•	***	**	*	*	***	**	**
•		•	•	**	*	*	**	**	**	*
Unit of Metric	Measure Inch	Manual Release Function	No Maintenance Required	Noise Level	Product Cost Level	Torque to Size Ratio	Energy Efficieny Level	Corrosion Resistance Properties	Backlash Level	Expected Life
·	•	•	•	***	* * *				**	**
•	•		•	* *	***	***	***	* *	* *	* *

*These are a small selection from our standard product ranges. More product ranges are

in making customized products to meet your exact specifications. See page 15 for more

available and most products also come in additional sizes and versions. Thomson specializes

Good

Better

information.

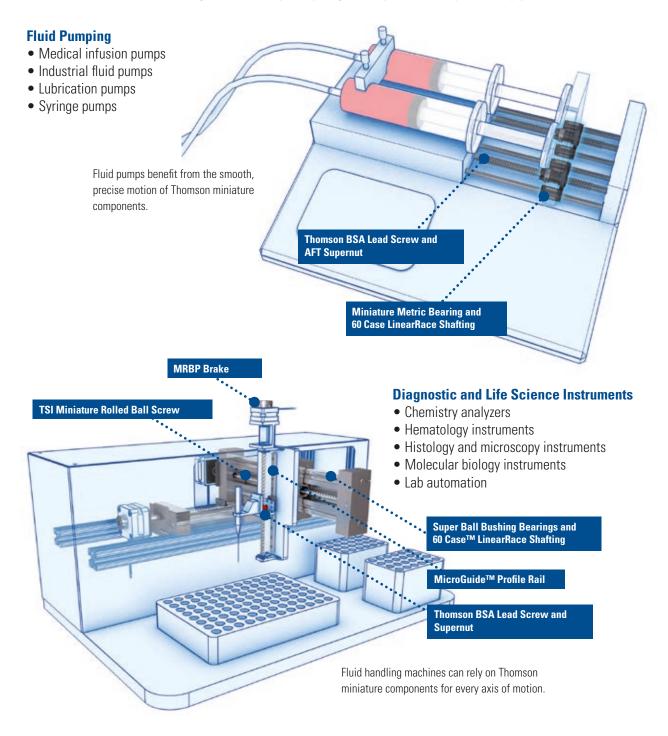
Best

www.thomsonlinear.com/mini



Applications

Miniature linear motion components are ideal for applications where precise movement of small loads is critical. In particular, they add value in instruments for medical diagnostics, test and measurement equipment and engraving and printing, as well as a broad range of fluid pumping and pick-and-place applications.



Applications

Test and Measurement Equipment

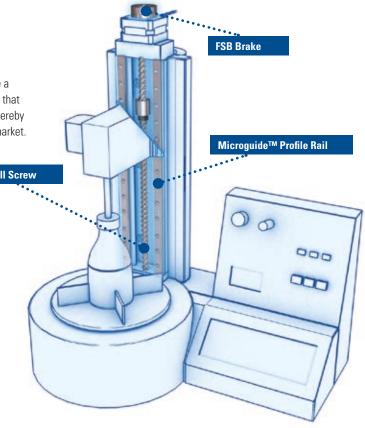
- Torque testers
- Load and pull testers

Cap tightening/inspection machines utilize a system of miniature Thomson components that have been engineered to work together, thereby reducing design time and overall time to market.

TSI Miniature Rolled Ball Screw

Robotics and Pick & Place Equipment

- Engraving, scanning, and printing machines
- Electronics manufacturing equipment
- Medical surgery manipulators/robots
- Manipulators for use in hazardous areas
- Camera inspection equipment



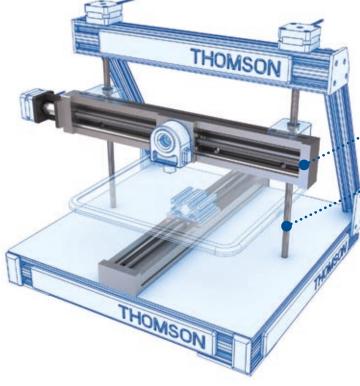


Glide Screw™

Thomson provides custom sizes, finishes, and materials for engraving/printing machines to deliver an optimized solution.

Other Applications

- Portable installations (e.g. bedside scanner)
- Portable ventilators
- Dosage equipment
- Electronics manufacturing equipment
- Inspection, scanning, and printing equipment
- · Packaging and dispensing equipment
- Aerospace and defence applications
- Vending machines





Lead Screws

Thomson BSA Lead Screw and Supernut MTS, AFT, and XC



Main Features

Thomson BSA Lead Screw

- Lead accuracy up to 0.003 in/ft
- Highly customizable solutions for OEM applications
- Precision screw machining
- Optional materials and coatings available

Supernut MTS

- Excellent lubricity and dimensional stability
- Cost effective manufacturing including integral flange

Supernut AFT

- Designed for light load applications
- Offers smooth movement and low drag torque
- Anti-backlash adjusts for wear for the life of the nut

Supernut XC

- Utilizes Thomson BSA patented ActiveCAM technology
- Offers low drag torque and high axial stiffness
- · Anti-backlash insures consistent performance and repeatability

Microsite: www.thomsonlinear.com/mini

Please visit our microsite for more information on our miniature products offering.

Website: www.thomsonlinear.com

Please visit the lead screw section on our website. Here you can see our complete range of lead screws and also find useful resources such as:

- Product selector
- · Linear Motioneering sizing and selection software
- CAD models
- Webinars
- Literature and technical articles

Performance Specifications								
Product Line		Supernut						
Model		MTS	MTS AFT					
Screw diameter range metric version inch version	[mm] [in.]	6 – 20 3/16 – 3/4	10 3/8 – 1/2	6 – 24 3/16 – 1				
Lead range metric version inch version	[mm] [in.]	2 – 45 0.05 – 2	2 - 35 0.063 - 1.2	2 – 45 0.05 – 2				
Backlash	[mm]	< 0.254	0	0				
Axial design load, maximum	[N]	1225	110	1560				
Accuracy, standard rolled (precision rolled)	[µm/300 mm]	250 (75)						
Maintenance		designed to minimize preventative maintenance						

Ball Screws

NEW PRODUCT!

Miniature Metric Rolled Ball Screw TSI



Main Features

- Design maximizes load capacity
- Quiet and smooth performance
- Flexible ball nut mounting configurations and rapid prototyping
- Exceeding 100 % more capacity than competition in most size
- Higher load capacity equates to longer life
- Precision rolled screws to T7 accuracy class

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Performance Specifica	ations													
Product Line		Miniature Metric Rolled Ball Screws TSI												
Screw diameter, nominal	[mm]	6	8	8	8	10	10	10	10	12	12	12	12	14
Lead	[mm]	2	2	2.5	3	2	3	4	10	2	3	4	5	3
Nut size (ø diam. × length)	[mm]	16×22	18×24	18×24	18 × 25	19.5×22	21 × 29	21 × 35	23×35	24×40	26 × 40	25 x 38	24 x 37	30×35
Dynamic load capacity (1)	[kN]	1.6	2.3	3.1	2.7	2.7	6.7	5.8	4.1	4.5	9.6	8.9	6.4	6.7
Static load capacity	[kN]	2.1	2.9	4.0	3.1	3.8	9.6	8.2	5.8	7.6	16.4	14.5	10.2	11.6
Length of screw, maximum	[mm]	1000		1500						2000				
Axial backlash, maximum	[mm]						0.15 (0	0.05 on re	equest)					
Material						carb	on steel	(stainles	s on req	uest)				
Maintenance						high lo	ad densi	ty insure	es maxim	um life				

⁽¹⁾ L10 life is based on one million revolutions.



Linear Bearings

60 Case™ Linear Race Shafting and Linear Bearing INST, MM, and SP



Main Features

60 Case Linear Race Shafting

- Manufactured to the highest quality standards
- · Different materials, surface treatments, and special machining available

Miniature Instrument Bearing (INST)

- Very high accuracy and responsiveness
- For smaller loads

Miniature Metric Bearing (MM) NEW PRODUCT!

- Light and compact
- Up to 27 times longer life than conventional linear bearings

Super Ball Bushing Bearing (SP)

- · Low cost, easy to install and long life
- Industry standard for self-aligning linear bearings

Microsite: www.thomsonlinear.com/mini

Please visit our microsite for more information on our miniature products offering.

Website: www.thomsonlinear.com

Please visit the linear bearings and guides section on our website. Here you can see our complete range of linear bearings and guides and also find useful resources such as:

- Product selector
- Linear Motioneering sizing and selection software
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Performance Specifications					
Product Line		Miniature Instrument INST	Miniature Metric MM	Super Ball	Bushing SP
Unit of measure version		Inch	Metric	Metric	Inch
Shafting size range metric version inch version	[mm] [in.]	- 1/8 – 1/4	3 – 12	12 – 40 -	- 1/2 – 1-1/2
Dynamic bearing load, maximum metric version inch version	[N] [lbf]	84	650	14700 -	3000
Linear speed, maximum	[m/s]		3		
Friction coefficient			0.001 - 0.004		
Bearing material (standard configuration)		440 stainless steel	carbon stee	el and delrin	
Maintenance			light lubrication		

Profile Rail Guides

MicroGuide™ TSR



Main Features

- · Low profile
- Comes in two profile styles standard and wide
- Available in two accuracy classes H and P
- Very quiet and smooth operation
- Low weight
- Industry standard, drop-in replacement
- High moment load capacity
- Two track gothic arch ball groove geometry enables single rail application

Microsite: www.thomsonlinear.com/mini

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Website: www.thomsonlinear.com

Please visit the profile rail guides section on our website. Here you can see our complete range of linear bearings and guides and also find useful resources such as:

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Performance Specifications	3										
Product Line		Microguide									
Model		TSR5Z	TSR7Z	TSR7ZW	TSR9Z	TSR9ZW	TSR12Z	TSR12ZW	TSR15Z	TSR15ZW	
Size of carriage and rail ($w \times h$)	[mm]	6×12	8 × 17	9×25	10×20	12×30	13×27	14×40	16×32	16×60	
Rail length, minimum/maximum	[mm]	40/160	40/1000	50/1010	55/1015	50/1010	70/1020	70/1030	150/1030	110/1030	
Dynamic load, maximum	[N]	336	924	1370	1544	2450	2780	4020	4410	6660	
Linear speed, maximum	[m/s]					3					
Acceleration, maximum	$[m/s^2]$					50					
Accuracy	[± mm]					up to 0,01					
Material	[kg/m]	440 stainless steel									
Maintenance					little	or no lubrio	ation				



Glide Screw™ GS

NEW PRODUCT!



Main Features

- Lead screw and linear bearing combined
- Aligned from factory
- Side load and moment load capable
- Integrated lubrication block no maintenance requried
- Smooth and quiet motion
- Cylindrical or flanged nuts available
- Versions for high temperature, clean room and food grade applications available

Microsite: www.thomsonlinear.com/mini

Please visit our microsite for more information on our miniature products offering.

Website: www.thomsonlinear.com

Please visit the Glide Screw section on our website. Here you can see our complete range of glide screws and also find useful resources such as:

- Product selector
- CAD models
- Webinars
- Literature and technical articles

Performance Specification	S										
Product Line		Glide Screw™									
Model		GS4	GS6	GS10	GS18	GS25	GS37				
Screw diameter metric version inch version	[mm] [in.]	4 -	6	10	- 0.188	- 0.250	- 0.375				
Screw lead metric version inch version	[mm] [in.]	1, 4, 8 -	1, 6, 12	2, 6, 12	- 0.05, 0.125	- 0.05, 0.5, 0.75	- 0.063, 0.5, 1				
Screw length, maximum metric version inch version	[mm] [in.]	150 -	250 -	450 -	- 6	- 10	- 18				
Axial load, maximum metric version inch version	[N] [lbs]	89.0	133.4 -	311.4	- 30	- 45	- 70				
Moment load, maximum metric version inch version	[Nm] [in-lbs]	2.3	5.4 -	15.5 -	20.5	- 47.5	- 137.5				
Maintenance			maintena	ance free							

Linear Motion Systems

MicroStage® MS25 and MS33



Main Features

- Ultra compact
- Low cost
- Low weight
- High accuracy and repeatability
- Smooth motion
- Corrosion resistant options available
- RediMount motor mounting kit included

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Website: www.thomsonlinear.com

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- Webinars
- · Literature and technical articles

Performance Specifications	S							
Product Line		Microstage						
Model		MS25	MS33					
Profile size (width × height)	[mm]	50 × 25	60 × 33					
Dynamic carriage load, maximum	[N]	100	150					
Stroke length, maximum	[mm]	705.5	704					
Linear speed, maximum	[m/s]	0.85	1.02					
Accuracy	[± mm]	0.18 /	300 mm					
Repeatability	[± mm]	0.	005					
Type of screw		lead screw						
Maintenance		lubrication of screws and guides						



Brakes

Power-off Brakes, MBPR, and FSB



Main Features

MBRP series

- Spring-set electromagnetic power-off brake
- Five frame sizes
- Low cost
- Simple installation
- Superior torque to size ratio
- Energy efficient
- Optional manual release lever available
- UL recognized component

FSB series

- Spring-set electromagnetic power-off brake
- Two frame sizes
- Low cost
- Simple installation
- Superior torque to size ratio
- Energy efficient

Microsite: www.thomsonlinear.com/mini

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Website: www.thomsonlinear.com

Please visit the clutches and brakes section on our website. Here you can see our complete range of clutches and brakes and also find useful resources such as:

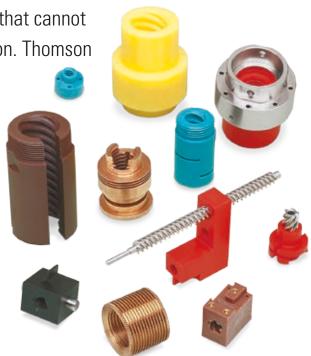
- CAD models
- Webinars
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Performance Specifications								
Product Line		Metric	Power-off	Power-off Brake				
Model		MBRP15	MBRP19	MBRP22	MBRP26	MBRP30	FSB15	FSB17
Body diameter	[mm]	37	47	56	65	75	34.8	44.5
Body length	[mm]	32	32	32	34	36	22.9	26.9
Mounting hole bolt circle diameter	[mm]	32	40	48	58	66	30	39.2
Hub bore sizes	[mm]	5, 6	6, 7	8	10	12	3, 4, 5	5, 6, 8
Static torque	[Nm]	0.24	0.5	1	2	4	0.12	0.34
Power	[W]	5	6.5	8.2	11.5	13	6	7
Weight	[kg]	0.2	0.3	0.4	0.6	0.8	0.09	0.27
Supply voltages (standard)	[VDC]				12, 2	4, 90		

Customization

Applications often have unique challenges that cannot always be solved by an off-the-shelf solution. Thomson specializes in providing custom engineered solutions quickly and cost effectively to address these requirements.

Thomson has proven that custom designs can offer the optimum performance and overall cost. 3D CAD design, rapid prototyping and flexible manufacturing have made customization a faster process, once the product is ready and approved it will be manufactured and shipped as quickly as a standard product.



A selection of custom lead screw nuts

Selection of Customization Possibilities							
Type of customization	Examples						
Custom materials	 Stainless steel bearings or an aluminium/plastic housing Nuts or bushings made in a special metal, plastic, composite or ceramic material Replacement of hardware to meet demands in special environments 						
Custom surface treatment	 Paint of different quality or/and color Thicker anodization on aluminum parts Specially coated screws or sliding surfaces (PTFE, chrome, black oxide, etc.) 						
Custom size or geometry	 Non standard stroke lengths Custom end machining or motor/mounting interfaces Special nut, carriage or flange designs 						
Custom assemblies	 Product shipped with mounting brackets, gearboxes or/and motors mounted Product shipped in parts or sub assemblies for the customer to assemble Product shipped mounted to the customers equipment 						
Custom services	 Special lubrication Special stocking or transportation program Training of engineers, maintenance or other personnel Special service, repair or/and maintenance program Special packaging, testing, certification or quality control procedures Engineering evaluation 						
New designs	 Change or combine one or several products in to a new product Clean sheet designs 						

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