

# REER

*Your future's safe!*



# MOSAIC

modular safety integrated controller

*short form*

# A unique safety controller: modular, expandable and configurable

## Key features

Mosaic is a safety hub able to manage all safety functions of a machinery or a plant.

Configurable and scalable.

Allows cost reductions and minimal wiring.

## Mosaic can manage safety sensors and signals such as

Light curtains, photocells, laser scanners, emergency stops, electromechanical switches, guard-lock safety door switches, magnetic switches, RFID switches, safety mats and edges, two-hands controls, hand grip switches, encoders and proximities for safety speed control.

## Advantages

Reducing the number of devices and wiring used and, therefore, the overall size of the project.

Speeding-up control panel construction.

Allows tamper-proof system configurations.

All logic is configured through a graphic interface. No more laborious wiring is needed as with traditional solutions.

A lower number of electromechanical components also means a better Performance Level and, therefore, a higher Safety Level.

The project report provides the actual values of PFH, DCavg and MTTFd according to EN 13849-1 and EN 62061.



**MOSAIC**  
MOdular SAFety Integrated Controller



communication

speed monitoring

safety



MBx

MCT



MV0

MV1

MV2



MR2

MR4

### MBx

#### Field-bus units

- MBP Profibus DP
- MBD DeviceNET
- MBC CANopen
- MBEI EthernetIP
- MBE12B EthernetIP
- MBEC EtherCAT
- MBEP Profinet
- MBMR Modbus RTU
- MBEM Modbus TCP
- MBU USB

MBCCL CC-Link

new

### MCT

#### Interface connection units

Interface module allowing the connection of remote expansions via the proprietary MSC bus

##### MCT1

1 connection interface (1 I/O cable)

##### MCT2

2 connection interface (2 I/O cables)

### MV0/MV1/MV2

#### Speed monitoring units

Safety speed monitoring (up to PL e) for: Zero speed control, Maximum speed control, Speed range control, Direction

##### MV0

Input for 2 proximity switches

##### MV1

Input for 1 incremental encoder and 2 proximity switches (TTL, HTL or SIN/COS)

##### MV2

Input for 2 incremental encoders and 2 proximity switches (TTL, HTL or SIN/COS)

### MR2/MR4

#### Safety relay output units

##### MR2

2 safety relays with 2 NO + 1 NC contact  
1 NC contacts for ED

##### MR4

4 safety relays with 4 NO + 2 NC contact  
2 NC contacts for ED

### MOR4/MOR4S8

#### Safety relay output units

##### MOR4

4 safety relays with guided contact  
4 NO contacts (250 VAC 6 A)  
4 inputs for Start/Restart interlock  
It is possible to select two different configurations via MSD:

4 independent single channel outputs  
2 dual channel outputs

##### MOR4S8

As MOR4, with 8 status outputs (f

Connect up to 14 expansion units to the Master

afety relays



MR4 MOR4 MOR4S8

## Master Units



additional I/O



M1802 M1804

Output units

Guided contacts  
250 VAC 6 A  
DM feedback

Guided contacts  
250 VAC 6 A  
DM feedback

Contacts  
k and EDM  
nt

Inputs

(PNP 100 mA)

new

M1S

M1

### Enhanced Master Unit

- 8 digital inputs
- 4 inputs for Start/Restart interlock and EDM
- 4 single (or 2 pairs) OSSD safety outputs (PNP 400 mA)
- 4 status outputs (PNP 100 mA)
- 4 test outputs (for short-circuits monitoring)

### Standard Master Unit

- 8 digital inputs
- 2 inputs for Start/Restart interlock and EDM
- 2 pairs OSSD safety outputs (PNP 400 mA)
- 2 status outputs (PNP 100 mA)
- 4 test outputs (for short-circuits monitoring)

#### New operators

- Timer and delay with longer limits.
- 2 steps restart.
- Multi-level thresholds for speed monitor, timers, etc. (comparators).
- New restart including signal for the push button light (flashing for restart request, off for other conditions).

#### I/O

- 4 single (or 2 double) safety outputs (PNP 400 mA).
- Status outputs can be converted in feedback inputs (up to 4 feedback input for the 4 single-channel outputs).
- New footprint map for fieldbus modules.

#### Features\*

	M1	M1S
Fieldbus inputs	8	32
Safety outputs	16	32
Status outputs	32	48
MSD Operators	64	128
Timer	32	48
Muting	4	8
Safety guard lock	4	8
Probes	16	32

M1802/  
Input/Output  
M1802

- 8 digital inputs
- 2 inputs for Start/Restart interlock and EDM
- 2 pairs OSSD safety outputs (PNP 400 mA)
- 2 status outputs (PNP 100 mA)
- 4 test outputs (for short-circuits monitoring)

M1804

- 8 digital inputs
- 4 inputs for Start/Restart interlock and EDM
- 4 single (or 2 pairs) OSSD safety outputs (PNP 400 mA)
- 4 status outputs (PNP 100 mA)
- 4 test outputs (for short-circuits monitoring)

\* Features of the System composed by M1/M1S + 14 expansion units

## additional inputs

## additional outputs



MI8 MI16 MI12T8



MO2 MO4 MO4LHCS8



MOS8 MOS16

**new**  
**MI8O4**  
**Output unit**

8 digital inputs  
4 Start/Restart interlock and EDM  
4 OSSD safety outputs (PNP 400 mA)  
4 test outputs (for short-circuits monitoring)

8 digital inputs  
4 Start/Restart interlock and EDM  
4 (2 pairs) OSSD safety outputs (PNP 400 mA)  
4 test outputs (for short-circuits monitoring)

units

### MO2/MO4

#### Output units

##### MO2

2 pairs OSSD safety outputs (PNP 400 mA)  
2 inputs for Start/Restart interlock and EDM  
2 status outputs (PNP 100 mA)

##### MO4

4 pairs OSSD safety outputs (PNP 400 mA)  
4 inputs for Start/Restart interlock and EDM  
4 status outputs (PNP 100 mA)

### MI8/MI16/MI12T8

#### Input units

##### MI8

8 digital inputs  
4 test outputs (for short-circuits monitoring)

##### MI16

16 digital inputs  
4 test outputs (for short-circuits monitoring)

##### MI12T8

12 digital inputs  
8 test outputs (for short-circuits monitoring)  
*Can manage up to 4 independent safety mats/edges*

### MO4LHCS8

#### High current output unit

4 single (or 2 pairs) OSSD safety outputs (PNP 2,0 A)  
4 inputs for Start/Restart interlock and EDM  
8 status outputs (PNP 100 mA)



### MOS8/MOS16

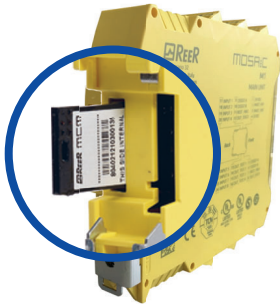
#### Non-safety output units

##### MOS8

8 status outputs (PNP 100 mA)

##### MOS16

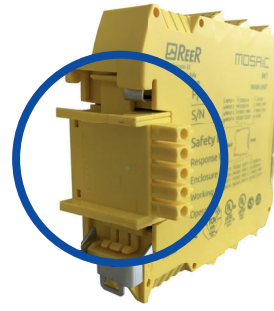
16 status outputs (PNP 100 mA)



# MCM

## Mosaic Configuration Memory

Removable memory card. Ideal for saving Mosaic configuration data for subsequent transfer to a new device (without connecting to a PC) or for backup



# MSC

## Mosaic Safety Communication

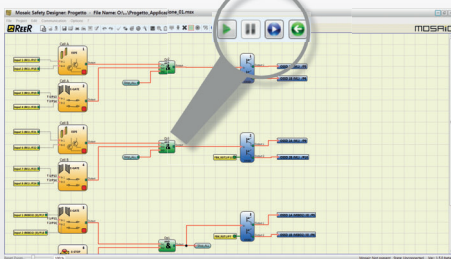
Allows communication between the various units through a proprietary high-speed safety bus

# MSD

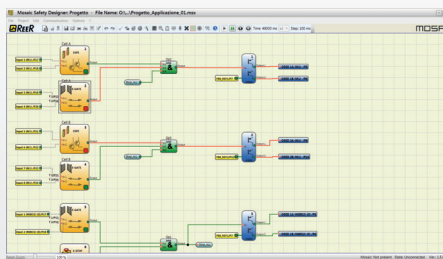
## Mosaic Safety Designer

Easy-to-use designer software included with M1 and M1S Master Units. Drag & Drop functionality allows to easily create all logic scenarios in a machine directive compliant environment.

### Built-in Monitor



### Built-in Simulator



*Drag & Drop*

*User-friendly*

*Real-time monitor*

*Design validation*

*Simulation*

*Security password*

*Reports and log files*

*Project information*

# MTB

## Screw Terminal Blocks

Removable terminal blocks with screw contacts



# MCT

## Remote Interface Units

Interface module allowing the connection of remote expansion units via the MSC safety bus



# MTBC



## Clamp Terminal Blocks

Removable terminal blocks with clamp contacts





*Your future's safe!*

### 60 years of quality and innovation

Founded in Turin, Italy in 1959, ReeR distinguished itself for its strong commitment to innovation and technology.

A steady growth throughout the years allowed ReeR to become a point of reference in the safety automation industry at a worldwide level.

The Safety Division is in fact today a world leader in the development and manufacturing of safety optoelectronic sensors and controllers.

ReeR is ISO 9001, ISO 14001 and BS OHSAS 18001 certified.



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